

Date: Monday, 02/02/2009 10:55:30 AM
 User: Jean-Luc Menard

Process Sheet

* Duplicate *

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CROSSBOLT SPACER
Job Number : 44456	
Estimate Number : 13155	
P.O. Number :	Part Number : D36623
This Issue : 02/02/2009 S.O. No. :	Drawing Number : D3662 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 07/01/2009 Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 37190	Material :
Written By : <i>[Signature]</i> 09-02-02	Due Date : 20/01/2009 Qty: 40 Um: Each
Checked & Approved By :	
Comment : Est A 08.02.04 Now turned on Cobra EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1000	ROUND BAR 1.00"
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Comment: Qty.: 0.3266 f(s)/Unit Total : 13.0620 f(s)
 6061-T6 round bar 1.00" dia.
 Batch: *M104554*

exceeded material amount
 registered in computer.
 batch* is accurate

09/02/03

40 pcs

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 Machine as per Folio FA721

09/02/03

09/02/02

40 pcs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/02/03

09/02/02

40 pcs

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

09/02/03

40

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *57/15*

09/2/4 (40)

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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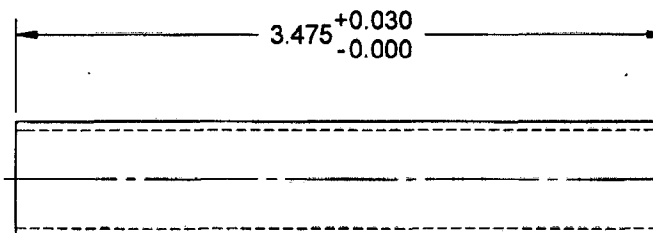
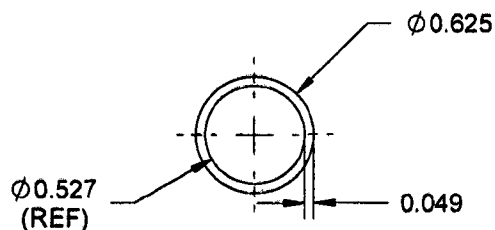
Comment: FINAL INSPECTION/W/O RELEASE

09/02/04

Job Completion

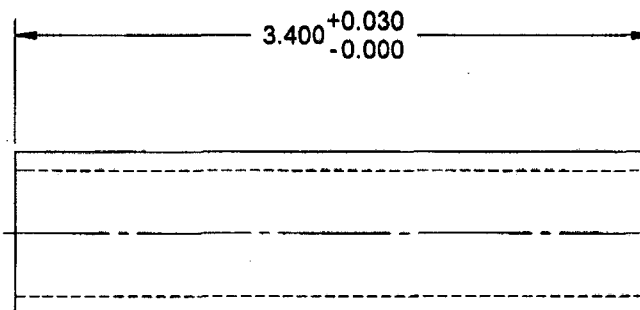
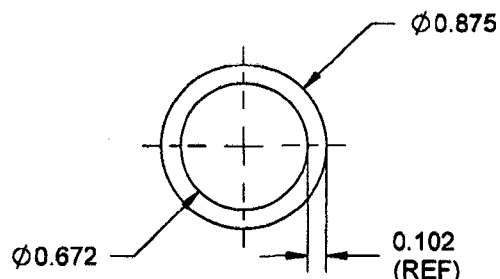


MF 09-02-04



D3662-1 CROSS BOLT SPACER

W/ 44452



D3662-3 CROSS BOLT SPACER

NOTES:

1) MATERIAL:

D3662-1 - ALUMINUM 6061-T6/T62
TUBING PER WW-T-700/6 OR AMS 4080/4082

OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART MATERIAL SPEC. M6061T6T0.625W0.49)

D3662-3 - ALUMINUM 6061-T6 (OR 6061-T651/T6510/T6511/T62)
ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR PER AMS-QQ-A-200/8 (OR AMS 4160)

(REF. DART MATERIAL SPEC. M6061T6RX.XXX)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: D3662-1 - 0.03 LBS
D3662-3 - 0.08 LBS

RELEASED
07.11.22/14

A	NEW ISSUE	PH	07.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	<i>PH</i>		
CHECKED	<i>PH</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>PH</i>	D3662	SHEET 1 OF 1
APPROVED	<i>PH</i>	TITLE	SCALE
DE APPR.	<i>PH</i>	CROSS BOLT SPACER	1:1
DATE	07.04.20	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	